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ATTORNEY DOCKET NO. CONFIRMATION NO. FILING DATE FIRST NAMED INVENTOR APPLICATION NO. 03/26/2004 FIS920040018US1 2813 10/708,814 Kangguo Cheng **EXAMINER** 05/23/2006 32074 7590 INTERNATIONAL BUSINESS MACHINES CORPORATION TOLEDO, FERNANDO L DEPT. 18G PAPER NUMBER **ART UNIT** BLDG. 300-482 2070 ROUTE 52 2823 HOPEWELL JUNCTION, NY 12533

DATE MAILED: 05/23/2006

Please find below and/or attached an Office communication concerning this application or proceeding.

			A·H
	Application No.	Applicant(s)	
	10/708,814	CHENG ET AL.	
Office Action Summary	Examiner	Art Unit	
	Fernando L. Toledo	2823	
The MAILING DATE of this communication Period for Reply	n appears on the cover sheet w	th the correspondence address	
A SHORTENED STATUTORY PERIOD FOR RIWHICHEVER IS LONGER, FROM THE MAILIN  - Extensions of time may be available under the provisions of 37 CI after SIX (6) MONTHS from the mailing date of this communication. If NO period for reply is specified above, the maximum statutory period for reply within the set or extended period for reply will, by any reply received by the Office later than three months after the earned patent term adjustment. See 37 CFR 1.704(b).	IG DATE OF THIS COMMUNION FR 1.136(a). In no event, however, may a ron. Period will apply and will expire SIX (6) MON statute, cause the application to become AE	CATION.  eply be timely filed  THS from the mailing date of this communication  ANDONED (35 U.S.C. § 133).	
Status			
1) Responsive to communication(s) filed on	28 March 2006.		
<u> </u>	This action is non-final.		
3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.			
Disposition of Claims			
4)  Claim(s) 17,18 and 20-22 is/are pending is 4a) Of the above claim(s) is/are with 5)  Claim(s) 17,18 and 20 is/are allowed.  6)  Claim(s) 21 and 22 is/are rejected.  7)  Claim(s) is/are objected to.  8)  Claim(s) are subject to restriction as	hdrawn from consideration.		
Application Papers			
9)☐ The specification is objected to by the Exa  10)☒ The drawing(s) filed on 26 March 2004 is/a  Applicant may not request that any objection to Replacement drawing sheet(s) including the ∞  11)☐ The oath or declaration is objected to by the	are: a) accepted or b) objusted or b) objusted or b) objusted in abeyared or ection is required if the drawing	nce. See 37 CFR 1.85(a). (s) is objected to. See 37 CFR 1.121	(d).
Priority under 35 U.S.C. § 119			
12) Acknowledgment is made of a claim for for a) All b) Some * c) None of:  1. Certified copies of the priority docur 2. Certified copies of the priority docur 3. Copies of the certified copies of the application from the International Between * See the attached detailed Office action for a	ments have been received.  ments have been received in A  priority documents have been ureau (PCT Rule 17.2(a)).	pplication No received in this National Stage	
Attachment(s)  1) Notice of References Cited (PTO-892)  2) Notice of Draftsperson's Patent Drawing Review (PTO-948)  3) Information Disclosure Statement(s) (PTO-1449 or PTO/S Paper No(s)/Mail Date	Paper No(	Summary (PTO-413) s)/Mail Date nformal Patent Application (PTO-152) 	

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### **DETAILED ACTION**

# Claim Rejections - 35 USC § 102

1. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

- (b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.
- 2. Claim 21 is rejected under 35 U.S.C. 102(b) as being anticipated by Kudelka et al. (US Patent Application Publication US 2001/0016398 A1).
- 3. In re claim 17, Kudelka, in the US Patent Application Publication US 2001/0016398 A1; figures 1 17 and related text, discloses a trench having a polygonal cross section comprising four straight main sides oriented with an angular difference between consecutive main sides; four inner projecting corners disposed between said four main sides, said four inner corners being located closer to a center of said polygonal cross section than said main sides; connecting lines connecting said inner corners with said main sides; and said polygonal cross section having a number of sides greater than four (Figures 4, 15 and 16).

# Claim Rejections - 35 USC § 103

4. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

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(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

- 5. Claims 18 20 are rejected under 35 U.S.C. 103(a) as being unpatentable over Kudelka as applied to claim 17 above, and further in view of Schrems et al. (U. S. Patent 6,200,873 B1).
- 6. In re claim 18, Kudelka discloses capacitor formed in a trench in a semiconductor substrate comprising a portion of said trench having a polygonal cross section comprising four straight main sides oriented with an angular difference between consecutive main sides; four inner projecting corners disposed between said four main sides, said four inner corners being located closer to a center of said polygonal cross section than said main sides; connecting lines connecting said inner corners with said main sides; a node dielectric disposed on interior surfaces of said lower portion of said trench and said polygonal cross section having a number of sides greater than four (Figures 4, 15 and 16).

Kudelka does not disclose a conductive center electrode disposed within said trench and abutting said node dielectric.

However, Schrems discloses that to finish a trench capacitor it needs a conductive filling material 161 (Abstract).

Therefore, it would have been obvious to one of ordinary skill in the art at the time the invention was made to form a conductive material in the invention of Kudelka to finish the trench capacitor as taught by Schrems.

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7. In re claim 19, Kudelka discloses further comprising an upper portion of said trench retaining its original cross section and a lower portion of said trench disposed within a buried plate and having said polygonal cross section (Figures 4, 15 and 16).

8. In re claim 20, Schrems discloses further comprising a transistor formed within said upper portion of said trench connected between said center electrode and a first cell contact, said transistor being controlled by a gate connected to a second cell contact, said capacitor and said transistor together thereby forming a DRAM cell (Figure 1).

## Allowable Subject Matter

9. Claims 17, 18 and 20 are allowed over the prior art of record.

#### Response to Arguments

10. Applicant's arguments with respect to claims 17, 18 and 20 have been considered but are moot in view of the new ground(s) of rejection.

## Conclusion

11. Applicant's amendment necessitated the new ground(s) of rejection presented in this Office action. Accordingly, THIS ACTION IS MADE FINAL. See MPEP § 706.07(a). Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after

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the end of the THREE-MONTH shortened statutory period, then the shortened statutory period

will expire on the date the advisory action is mailed, and any extension fee pursuant to 37

CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event,

however, will the statutory period for reply expire later than SIX MONTHS from the date of this

final action.

Any inquiry concerning this communication or earlier communications from the

examiner should be directed to Fernando L. Toledo whose telephone number is 571-272-1867.

The examiner can normally be reached on Mon-Fri 12pm-7:30pm.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's

supervisor, Matthew Smith can be reached on 571-272-1907. The fax phone number for the

organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent

Application Information Retrieval (PAIR) system. Status information for published applications

may be obtained from either Private PAIR or Public PAIR. Status information for unpublished

applications is available through Private PAIR only. For more information about the PAIR

system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR

system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Fernando L. Toledo

Patent Examiner

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flt

18 May 2006